

Revolutionizing Shape Memory Alloy Industrialization via Additive Manufacturing



Smart advanced manufacturing



ORGANISATION PROFILE

Established in 2001 as a collaboration between Boeing & University of Sheffield, the University of Sheffield Advanced Manufacturing Research Centre (AMRC) helps manufacturers of any size to become more competitive by introducing advanced techniques, technologies and processes.

We specialize in conducting world-leading research in advanced manufacturing and materials, delivering practical solutions for industry.



Additive Manufacturing Grants:

- DISTOPIA Dhǐr shöṣth ē -sgal-Adön r v Zắst' ở the Bnt l č Zötat shí dozstni zí-H sale özstni n eAt sni n whi at zi the (SMART Call 6)
- COMPADDITIVE Ačūzi áth e-chi øhřthşď hť jčth e-ü thşg-Aččthhūď zi ť ezásť áth e (SMART Call 7)
- E-SAM Rt řşzh zájd dísátází nsnöüth čth ěř díz zčtstud zi t ezást áth ě neánáádá (SMART Call 7)
- DIAMETER Daļ ni rsāzstni nez tri rszti zaja zaja zaja zaja vēcatre i + zi tezāstāti ē twisal azraz ni AL (EU Horizon Europe)
- ECO-SUITE (ATI)



ORGANISATION PROFILE

| Directed Energy Deposition | Solid-state Non-fusion | Powder Bed Fusion | Hybrid Manufacturing |
|--------------------------------------|---------------------------|---|-------------------------|
| WAAM3D, Gefertec, Optomec LENS | MELD | Renishaw AM500Q Renishaw AM500QF Renishaw AM250 Renishaw AM400HT | DMG Lasertech 65 |



PROPOSAL INTRODUCTION (I)

Vision:

Advancing the large-scale wire arc additive manufacturing for shape memory alloys and smart hybrid materials, with a focus on optimizing feedstock, refining process workflows, and conducting advanced material characterization to meet application-specific requirements and reaching advanced material properties.

Motivation:

Shape memory alloys have a wide range of applications across automotive, aerospace, electronics, construction and biomedical industries, offering potential improvements in the performance of current components and materials. The integration of additive manufacturing presents a sustainable and economically viable solution, increasing material efficiency, enabling greater part complexity, and reducing lead times and associated costs.

Content:

Conventionally SMAs are used in various applications in the form of a wire. Processing conditions, parameters, postprocesses and condition of the feedstock plays a crucial role on the superelastic properties when the material is expected to be manufactured in bulk form and with specific shapes. Therefore, process optimization for all manufacturing steps should be applied and validated with advanced characterization techniques. Project will utilize advanced material properties modelling tools to define and optimize the conditions.



PROPOSAL INTRODUCTION (II)

Expected outcome:

- Optimized feedstock properties for additive manufacturing
- Developed and validated manufacturing route for shape memory alloys (AM, Training, Post-Processes)
- End-user case demonstrations of the applicability of the technology

Impacts:

- Introduction of the shape memory alloys in complex geometries for wider industrial use
- Introduction of shape memory alloy feedstock optimized for the WAAM process to the market

Schedule:

- January 2026 June 2028
- Duration: 30 months

Partner search:

- Feedstock Manufacturer
- End User Automotive, Aerospace, Energy
- Process Modelling Expertise
- Material Characterization Expertise
- Heat Treatment Expertise Alloy Training





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